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Safety Data Sheet acc. to OSHA HCS

Version number 1

Reviewed on 11/03/2022

1 Identification

Printing date 11/03/2022

Product identifier

Trade name: magigoo, magigoo Flex, magigoo HT, magigoo Metal, magigoo PA, magigoo PC

Application of the substance / the mixture 3D printing material

Details of the supplier of the safety data sheet Manufacturer/Supplier:

hought3D Ltd 46, Triq II Qasam

SWQ3026, Swieqi

magigoo.com Phone: +356 99587397 Malta

Information department:

Research and development E-Mail: keith@thought3d.com

2 Hazard(s) identification

Classification of the substance or mixture
The product is not classified, according to the Globally Harmonized System (GHS).

Label elements

GHS label elements Void Hazard pictograms Void

Hazard statements Void Signal word Void

Classification system: NFPA ratings (scale 0 - 4)

Fire = 0 Health = 0

Reactivity = 0

HIMIS-ratings (scale 0 - 4)

HEALTH 0

REACTIVITY 0 Reactivity = 0 Health = 0 Fire = 0

Other hazards

Results of PBT and vPvB assessment
 PBT: Not applicable.
 vPvB: Not applicable.

3 Composition/information on ingredients

- Chemical characterization: Mixtures
- Lescription: Aqueous dispersion of a copolymer not requiring labelling
- Cangerous components: Void

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Trade name: magigoo, magigoo Flex, magigoo HT, magigoo Metal, magigoo PA, magigoo PC

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4 First-aid measures

- Description of first aid measures
- After inhalation: Supply fresh air; consult doctor in case of complaints After skin contact:
- Generally the product does not irritate the skin

Wash with water and soap.

Wash contaminated clothing before re-use. Remove contaminated clothing

in case of skin irritations or sensitizing effects, consult doctor

After eye contact:

Rinse opened eye for several minutes under running water. Remove contact lenses if possible.

In case of permanent aches and pains please go and see the doctor.

After swallowing

If symptoms persist consult doctor. Rinse out mouth with water

Information for doctor:

Wost important symptoms and effects, both acute and delayed

No turther relevant information available.

A symptomatic therapy is to be induced. Indication of any immediate medical attention and special treatment needed

5 Fire-fighting measures

- Extinguishing media
- Suitable extinguishing agents:

The product itself does not burn.

Foam, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant Use fire fighting measures that suit the environment

For safety reasons unsuitable extinguishing agents: None known Special hazards arising from the substance or mixture

nhalation of combustion gases may cause serious health hazards.

During incomplete combustion carbon monoxide can be formed

Advice for firefighters

Protective equipment: Wear self-contained respiratory protective device

6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation Avoid contact with eyes and skin.

Particular danger of slipping on leaked/spilled product

Environmental precautions: Do not allow to enter sewers/ surface or ground water

Methods and material for containment and cleaning up: Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust), Dispose of the collected material according to regulations.

Reference to other sections

See Section 7 for information on safe handling

See Section 8 for information on personal protection equipment

See Section 13 for disposal information.

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Protective Action Criteria for Chemicals PAC-1:

(Contd. of page 2)

PAC-2:

7 Handling and storage

Do not eat, drink, smoke or sniff while working. Wash hands before breaks and at the end of work.

Precautions for safe handling

Ensure sufficient ventilation

Do not inhale gases/vapours/aerosols. Avoid direct contact with eyes, skin and clothing

Information about protection against explosions and fires: No special measures required.

Conditions for safe storage, including any incompatibilities Storage:

Information about storage in one common storage facility: Keep away from food, drink and animal feeding stuffs. Protect from frost. Keep container tightly closed. Requirements to be met by storerooms and receptacles:

Do not store together with textiles.

Specific end use(s) No further relevant information available. Further Information about storage conditions: Protect from heat and direct sunlight.

8 Exposure controls/personal protection

Control parameters

Components with limit values that require monitoring at the workplace: When used as intended there is no health hazard by release of hazardius substances of the

The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.

Additional information: The lists that were valid during the creation were used as basis

Exposure controls

Personal protective equipment:

General protective and hygienic measures:

Wash hands before breaks and at the end of work.

Do not eat or drink while working.

immediately remove all soiled and contaminated clothing.

Breathing equipment: Not necessary if room is well-ventilated.

Protection of hands:

preparation The glove material has to be impermeable and resistant to the product/ the substance/ the

Due to missing tests no recommendation to the glove material can be given for the product/ the

the degradation preparation/ the chemical mixture. Selection of the glove material on consideration of the penetration times, rates of diffusion and

Material of gloves

Nitrile rubber, NBR

marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application. The selection of the suitable gloves does not only depend on the material, but also on further

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Penetration time of glove material
In case of a layer thickness of 0.2 nm the penetration time is longer than 480 minutes.
The exact break trough time has to be found out by the manufacturer of the protective gloves (Contd. of page 3)

9 Physical and chemical properties

Eye protection: Gaggles recommended during retilling.

and has to be observed.

· Solvent content: · VOC content:	· Kinematic:	· Viscosity: · Dynamic at 20 °C (68 °F);	· Segregation coefficient (n-octanol/water): Not determined	· Solubility in / Miscibility with · Water:	Relative density Vapor density Evaporation rate	· Density at 20 °C (68 °F):	· Vapor pressure at 20 °C (68 °F):	· Explosion limits: · Lower: · Upper:	· Danger of explosion:	· Auto igniting:	Decomposition temperature: Not determined. 25086-89-9 Polyvinylpyrrolidone/Vinyl Acetate Copolymer ≥ 140 °C	· Flammability (solid, gaseous):	· Flash point:	 Change in condition Melting point/Melting range: Boiling point/Boiling range: 	· pH-value at 20 °C (68 °F):	Information on basic physical and chemical properties General Information Appearance: Fluid Folior: Odor: Weak, cha Odor threshold: Not determ
	(depending on the product) Not determined.	19 - 700 mPas	ter); Not determined.	Fully miscible.	Not determined. Not determined. Not determined.	1.022 - 1.056 g/cm³ (8.529 - 8.812 lbs/gal) (depending on the product)	23 hPa (17.3 mm Hg)	Not determined. Not determined.	Product does not present an explosion hazard.	Product is not selfigniting.	Not determined. etate Copolymer ≥ 140 °C	Not applicable.	Not applicable.	Undetermined. 100 °C (212 °F)	4.6 - 7 (depending on the product)	mical properties Fluid Whilish Weak, characteristic Not determined.

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No further relevant information available.	· Other information
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10 Stability and reactivity

- Reactivity No further relevant information available
- Chemical stability
- Thermal decomposition / conditions to be avoided:
- No decomposition if used according to specifications. Possibility of hazardous reactions No dangerous reactions known.
- Conditions to avoid No further relevant information available
- Hazardous decomposition products: Incompatible materials: No further relevant information available.
- None in case of intended use and storage in compliance with instructions

14 Transport information

Recommended cleansing agent: Water, if necessary with cleansing agents Dispose of packaging according to regulations on the disposal of packagings Non contaminated packagings can be used for recycling.

11 Toxicological information

- Information on toxicological effects
 Additional toxicological information:
- preparations: The product shows the following dangers according to internally approved calculation methods for
- Carcinogenic categories
- IARC (International Agency for Research on Cancer)
- All components have the value 3.
- None of the ingredients is listed NTP (National Toxicology Program)
- OSHA-Ca (Occupational Safety & Health Administration)

None of the ingredients is listed

12 Ecological information

- Aquatic toxicity: No further relevant information available.

 Persistence and degradability No further relevant information available.

 Cither information: There are no data available about the preparation.
- Behavior in environmental systems: Eloaccumulative potential No further relevant information available

15 Regulatory information

No further relevant information available.

Sara

Safety, health and environmental regulations/legislation specific for the substance or

- Additional ecological information: Mobility in soil No further relevant information available.
- General notes:

Water hazard class 1 (Self-assessment): slightly hazardous for water (Germany) Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

- Results of PBT and vPvB assessment
- FBT: Not applicable

Other adverse effects No further relevant information available. vPvB: Not applicable

(Contd. on page 6)

All components have the value ACTIVE.

(Contd. on page 7)

· TSCA (Toxic Substances Control Act):

None of the ingredients is listed.

Section 313 (Specific toxic chemical listings):

None of the ingredient is listed.

Section 355 (extremely hazardous substances).

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13 Disposal considerations

Waste treatment methods

Recommendation:

Uncleaned packagings:

Recommendation:

Do not allow product to reach sewage system.

Smaller quantities can be disposed of with household waste

(Contd. of page 5)

· UN "Model Regulation":	· Transport/Additional information:	Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	· Special precautions for user	· Environmental hazards;	· Packing group · DOT, ADR/RID/ADN, IMDG, IATA	· ADR/RID/ADN, ADN, INIDG, IATA · Class	· DOT · Class	· Transport hazard class(es)	· UN proper shipping name · DOT, ADR/RID/ADN, IMDG, IATA	· UN-Number · DOT, ADR/RID/ADN, IMDG, IATA
Void	Not dangerous according to the above specifications.	Not applicable.	Not applicable.	Not applicable.	Void	Void	Void No hazardous good		Void	Void

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· Hazardous Air Pollutants	e ingredients is listed.	None of the
	dous Air Pollutants	· Hazar

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

Department issuing SDS:

DEKRA This Safety Data Sheet has been drawn up in cooperation with: DEKRA Assurance Services GmbH, Hanomagstr. 12, D-30449 Hanover, Germany, phone: (+49) 511 42079 - 0, reach@dekra.com.

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Date of preparation / last revision 11/03/2022
 Abbreviations and acronyms:
 Abbreviations and acronyms:
 APR, Accord relatifies transport international das marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)
 IMDG: International Marthime Code for Dangerous Goods
 ODT: US Department of Transportation
 ATA: International Air Transport Association
 IATA: International Air Transport Association
 EINEGS: European Inventory of Existing Commercial Chemical Substances
 EUROS: European List of Notified Chemical Substances

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CAS: Chemical Abstracts Service (division of the American Chemical Society)
NFPA: National Fire Protection Association (USA)
HMIS: Hazardous Materials Identification System (USA)
VOC: Volatile Organic Compounds (USA, EU)
PBT: Persistent, Bioaccumulative and Toxic
VPVB: very Persistent and very Bioaccumulative
NUCSH: National Institute for Occupational Safety
OSHA: Occupational Safety & Health
TV: Threshold Limit Value
PEL: Permissible Exposure Limit
REL: Recommended Exposure Limit (Contd. of page 7)